

# Sika® Pump Pro XL

## Sump and pump set for Cavity Drain systems

<b>Product Description</b>	The Sika® Pump Pro XL is a fully automatic sump and pump set suitable for removal of water from a double storey basement cavity drain system.
<b>Uses</b>	For removal of water collected in cavity drain systems within basements.
<b>Characteristics / Advantages</b>	The system consists of a polyethylene sump chamber with locking access cover (pedestrian traffic only), two 240V, automatic submersible pumps and a separate high-level alarm unit.

### Product Data

#### Sump

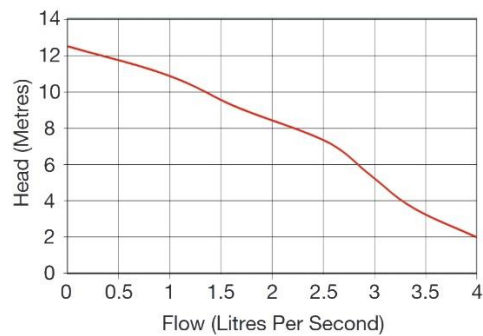
<b>Size (sump)</b>	Height: 1000 mm Diameter: 750 mm
<b>Weight</b>	35 kg
<b>Colour</b>	White

#### Technical Data

<b>Power Supply</b>	230 V AC
<b>Rated Current</b>	4.9 A per pump
<b>Motor Rating</b>	500 W per pump
<b>Frequency</b>	50 Hz
<b>Revolutions Per Minute</b>	2800 rpm
<b>Max. Vertical Output</b>	12.5 m
<b>Max. Flow Rate</b>	234 l/min
<b>Max. Liquid Temperature</b>	<40 °C
<b>Discharge Size</b>	1¼ Inch
<b>Cable Length</b>	5 m



## Pump Curve



**Installation Guidelines** Please refer to the full Method Statement for installation guidelines.

**Siting the Product** The Sika® Pump Pro XL should be installed within a minimum 1150 x 1150 x 1150 (d) mm waterproof re-sump within the basement slab and concreted into position.

Sump chambers should be located to allow access for maintenance.

**Inlet Connections** The Sika® Pump Pro XL sump has multiple flat faces to allow inlet connections to be made.

**Discharge Connection** Two discharge connectors are provided within the sump wall which will accept 1½" PVC Class E pressure pipe. All joints in the discharge line must be made with solvent cement, under no circumstances should push fit or compression fittings be used. It is recommended that twin discharge pipes are installed.

The Sika® Pump Pro XL is designed to pump upwards on a gradient or for one vertical lift only; the vertical lift should ideally be within 500mm of the unit.

**IMPORTANT** It is recommended that there are no bends in the vertical lift, however if this is unavoidable a minimum of slow radius bends may be used.

**Electrical Connection** A qualified person in accordance with the Institute Of Electrical Engineers Regulations should connect the unit to the appropriate mains supply taking into account all the electrical information provided.

Refer to the method statement for electrical connections.

**IMPORTANT** All pump systems must be used with an appropriate motor rated protection device.

**Maintenance** The Sika® Pump Pro XL requires regular maintenance.

In accordance with BS 8102:2009, Type C drained protection waterproofing systems should be maintained. The service period should be a minimum of twice yearly. This should be agreed at the outset with the installing contractor or a specialist pump servicing company.

<b>Health and Safety</b>	All site work must be undertaken by suitably qualified personnel only.
<b>Value Base</b>	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
<b>Local Restrictions</b>	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
<b>Health and Safety Information</b>	For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.
<b>Legal Notes</b>	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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