

# PRODUCT DATA SHEET

## Sika® Injection-307

### ELASTIC POLYACRYLIC INJECTION RESIN USED FOR PERMANENT WATERTIGHT SEALING

#### PRODUCT DESCRIPTION

Sika® Injection-307 is a very low viscous, elastic polyacrylic injection resin with a versatile and adjustable reaction time.

#### USES

Sika® Injection-307 may only be used by experienced professionals.

- Sika® Injection-307 is used for crack and joint injection
- Sika® Injection-307 is used for the injection of SikaFuko® injection hoses to seal construction joints
- Sika® Injection-307 is used to seal water-bearing cracks and voids
- Sika® Injection-307 is used for making new sealing walls (curtains) in damp or water saturated ground conditions, situated in close proximity to the building component or within the building structure
- Sika® Injection-307 is used as a post-construction, external injection sealing system for construction and limited movement expansion or drainage pipe joints, that are, or will be, covered with damp or water saturated soil
- Sika® Injection-307 can also be used for the repair by injection of damaged waterproofing membranes (single and double layer system)

#### CHARACTERISTICS / ADVANTAGES

- Providing passivating environment for embedded steel reinforcement
- Adjustable curing time between 5 and 50 minutes
- Permanently elastic, can absorb limited movements
- Capable of reversibly absorbing (swelling) and releasing (shrinking) moisture
- Solvent free acrylic resin
- Very low viscosity comparable to water
- Cured Sika® Injection-307 is insoluble in water and hydrocarbons and resistant to alkalis.

#### APPROVALS / STANDARDS

- Concrete injection for swelling fitted filling of cracks, (S) according to EN 1504-5:2004, Declaration of Performance 70573661, certified by notified factory production control certification body 0921, and provided with the CE marking
- Watertightness test report 1201/011/16a of 7 bar according to EN14068 - tested by MPA Braunschweig
- Corrosion test report M2208 in Steel - according to EN480-14 - tested by RWTH Aachen
- Function test report use of Sika® Injection-307 in combination with SikaFuko VT-1 PB-2016-204 - tested by Wissbau Essen
- Compatibility tests on PVC/TPO Membranes 1200/554/17 - according to EN12637-3 - tested by MPA Braunschweig

## PRODUCT INFORMATION

<b>Chemical Base</b>	3-part polyacrylic resin		
<b>Packaging</b>	Sika® Injection-307 SET "Ready to use" contains:		
	Component A (Resin)	2 × 9,6 kg	
	Accelerator Component A1	1 × 1,05 kg	
	Component B	4 × 0,4 kg	
	Components available separately, Volume packaging:		
	Component A (Resin)	1 × 19,2 kg	
Accelerator Component A1	1 × 5,25 kg		
Component B	36 × 0,4 kg		
<b>Colour</b>	Component A (Resin)	blue – transparent	
	Accelerator Component A1	yellow – transparent	
	Component B	white	
<b>Shelf Life</b>	12 months shelf life from date of production if stored properly in undamaged, unopened, original sealed packaging.		
<b>Storage Conditions</b>	Dry storage at temperatures from +5 °C up to +30 °C. Protect from direct sunlight and humidity.		
<b>Density</b>	Component A (Resin)	~1,073 g/cm <sup>3</sup>	(EN ISO 2811-2)
	Accelerator Component A1	~1,052 g/cm <sup>3</sup>	(at 20 °C)
	Component B	~2,100 g/cm <sup>3</sup>	
<b>Viscosity</b>	3,8 mPa·s (mixture, at 20 °C)		(EN ISO 3219)

## APPLICATION INFORMATION

Mixing Ratio	ml Accelerator	Ambient Temperature				
		5 °C (41 °F)	10 °C (50 °F)	20 °C (68 °F)	30 °C (86 °F)	40 °C (104 °F)
	Reaction time					
	5 min	-	1000*	750*	725*	700*
	10 min	1000*	875*	500	490	480
	20 min	620*	570*	375	340	250
	30 min	545*	500	310	250	215
	40 min	510*	450	270	225	200
	50 min	475	440	260	210	170

Quantity of Accelerator per 9.6 kg component A, to yield 20 litres mixed resin. The total Accelerator solution must always be 1000 ml – see example below.

\* reaction at cold temperatures – more accelerator than included in the set is required.

### Note for processing in one component pumps

Workability time (pot life) = Reaction time (see metering chart) – 10 minutes

Note:

The given data are laboratory parameters and may deviate depending on the object and conditions on site. Reaction time measured in 100ml specimen.

Mixing ratio depends on water temperature and local site conditions. If reaction times and local conditions require less accelerator than those stated above, the product performance will not be affected.

A trial sample should be completed prior to injection to ensure reaction times meet the requirements.

### Example

Ambient temperature: 20 °C (68 °F)

Required reaction time: 30 min.

Accelerator = 310 ml

Water = 690 ml

Total volume = 1000 ml

<b>Yield</b>	~ 40 litres per Sika® Injection-307 SET
<b>Ambient Air Temperature</b>	+5 °C min. / +40 °C max.
<b>Substrate Temperature</b>	+5 °C min. / +40 °C max.
<b>Gel time</b>	5–50 minutes

## APPLICATION INSTRUCTIONS

### MIXING

#### 1. Prepare Hardener Solution

Pour 10 litres of water in a clean container. Dissolve the content of 2 bags (total 800 g) of Component B in the water. Stir the hardener solution thoroughly until Component B is completely dissolved.

#### 2. Prepare Accelerator Solution

Determine the required quantity of accelerator from the chart provided under mixing ratio, based on ambient processing temperature and required reaction time. Dilute the selected quantity of accelerator with water, to a total quantity of 1 litre accelerator solution.

#### 3. Mix Accelerator Solution with Resin Component A

Pour the 1 litre of accelerator solution into one 9.6 kg canister of Component A and shake/mix thoroughly.

#### 4. Mix Resin with Hardener

Depending on the type of injection pump used activate the injection resin using one of the methods below:

- One component pump: Pour partial amount of the pre-mixed components in a ratio of 1:1 by volume into a clean mixing container. Mix thoroughly using an electric mixer and fill into the storage container of the pump.
- Two component pump: Fill partial amount of the pre-mixed components into the storage container of the pump. Set the pump to work at a ratio of 1:1 by volume.

### APPLICATION METHOD / TOOLS

Sika® Injection-307 can be used with normal one or two component injection pumps.

### CLEANING OF TOOLS

Clean all tools and application equipment thoroughly with clean water immediately after use.

## LIMITATIONS

- Sika® Injection-307 must be used in below ground structures.
- Contact Sika technical service for specific information on resistance to hydrocarbons or chemicals.

## VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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