



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaProof® Primer-01

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company : Sika Limited
Watchmead
Welwyn Garden City
Hertfordshire AL71BQ
United Kingdom

Telephone : +44 (0)1707 394444

1.4 Emergency telephone number

Emergency telephone number : +44 (0)1707 363899 (available during office hours)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

| | |
|--|---|
| Flammable liquids, Category 2 | H225: Highly flammable liquid and vapour. |
| Skin irritation, Category 2 | H315: Causes skin irritation. |
| Specific target organ toxicity - single exposure, Category 3, Central nervous system | H336: May cause drowsiness or dizziness. |
| Acute aquatic toxicity, Category 1 | H400: Very toxic to aquatic life. |
| Chronic aquatic toxicity, Category 1 | H410: Very toxic to aquatic life with long lasting effects. |

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms : 

Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.

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H315 Causes skin irritation.
 H336 May cause drowsiness or dizziness.
 H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P233 Keep container tightly closed.
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ eye protection/ face protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- 203-806-2 cyclohexane

Additional Labelling:

EUH208 Contains zinc bis(dibutyldithiocarbamate). May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

| Chemical Name CAS-No. EC-No. Registration number | Classification (REGULATION (EC) No 1272/2008) | Concentration [%] |
|---|--|----------------------|
| cyclohexane 110-82-7 203-806-2 01-2119463273-41-XXXX | Flam. Liq.2; H225 Asp. Tox.1; H304 Skin Irrit.2; H315 STOT SE3; H336 Aquatic Acute1; H400 Aquatic Chronic1; H410 | >= 25 - < 50 |
| Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane 64742-49-0 921-024-6 | Flam. Liq.2; H225 Skin Irrit.2; H315 STOT SE3; H336 Asp. Tox.1; H304 | >= 20 - < 25 |



| | | |
|--|---|---------------|
| 265-151-9 01-2119475514-35-XXXX | Aquatic Chronic2; H411 | |
| ethyl acetate 141-78-6 205-500-4 01-2119475103-46-XXXX | Flam. Liq.2; H225 Eye Irrit.2; H319 STOT SE3; H336 | >= 5 - < 10 |
| zinc bis(dibutyldithiocarbamate) 136-23-2 205-232-8 01-2119535161-51-XXXX | Eye Irrit.2; H319 STOT SE3; H335 Skin Irrit.2; H315 Skin Sens.1; H317 Aquatic Acute1; H400 Aquatic Chronic1; H410 | >= 0,25 - < 1 |

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Erythema
Dermatitis
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects



Causes skin irritation.
May cause drowsiness or dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam, Carbon dioxide (CO₂), Dry chemical

Unsuitable extinguishing media : Water

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.



6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters



Components with workplace control parameters

| Components | CAS-No. | Value | Control parameters * | Basis * |
|---------------|----------|-------|------------------------------------|---------|
| cyclohexane | 110-82-7 | TWA | 100 ppm 350 mg/m ³ | GB EH40 |
| | | STEL | 300 ppm 1.050 mg/m ³ | GB EH40 |
| ethyl acetate | 141-78-6 | TWA | 200 ppm | GB EH40 |
| | | STEL | 400 ppm | GB EH40 |

8.2 Exposure controls

Personal protective equipment

- Eye protection : Safety glasses with side-shields
 Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
 Butyl rubber/nitrile rubber gloves (0,4 mm),
 Contaminated gloves should be removed.
 Suitable for permanent exposure:
 Viton gloves (0.4 mm),
 breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
 organic vapor filter (Type A)
 A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
 Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.



Environmental exposure controls

General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform
respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| | |
|--|---|
| Appearance | : liquid |
| Colour | : orange |
| Odour | : characteristic |
| Odour Threshold | : No data available |
| Flash point | : ca. -20 °C |
| Autoignition temperature | : 427 °C |
| Lower explosion limit | : ca.1 %(V) |
| Upper explosion limit | : ca.8,3 %(V) |
| Flammability | : No data available |
| Oxidizing properties | : No data available |
| pH | : Not applicable |
| Melting point/range / Freezing point | : No data available |
| Boiling point/boiling range | : ca. 60 °C |
| Vapour pressure | : ca.175 hPa at 20 °C |
| Density | : ca.0,84 g/cm ³ at 20 °C |
| Water solubility | : partly miscible |
| Partition coefficient: n-octanol/water | : No data available |
| Viscosity, dynamic | : ca.900 mPa.s at 20 °C |
| Viscosity, kinematic | : > 20,5 mm ² /s |



at 40 °C

Relative vapour density : No data available

Evaporation rate : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

zinc bis(dibutyldithiocarbamate):

Acute oral toxicity : LD50 Oral: > 5.000 mg/kg



Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

No data available



SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

ADR

- 14.1 UN number : 1133
14.2 Description of the goods : ADHESIVES
14.3 Class : 3
14.4 Packing group : II
Classification Code : F1
Labels : 3
Tunnel restriction code : (D/E)
14.5 Environmentally hazardous : yes

IATA

- 14.1 UN number : 1133
14.2 Description of the goods : Adhesives
(cyclohexane)
14.3 Class : 3
14.4 Packing group : II
Labels : 3
14.5 Environmentally hazardous : yes

IMDG

- 14.1 UN number : 1133
14.2 Description of the goods : ADHESIVES
(cyclohexane)
14.3 Class : 3

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14.4 Packing group : II
 Labels : 3
 EmS Number 1 : F-E
 EmS Number 2 : S-D
14.5 Marine pollutant : yes

14.6 Special precautions for user
 No data available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
 Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted (cyclohexane)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are
 - preregistered or registered by our upstream suppliers, and/or
 - preregistered or registered by us, and/or
 - excluded from the regulation, and/or
 - exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

| | | Quantity 1 | Quantity 2 |
|-----|---|------------|------------|
| P5c | FLAMMABLE LIQUIDS | 5.000 t | 50.000 t |
| E1 | ENVIRONMENTAL HAZARDS | 100 t | 200 t |
| 34 | Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same | 2.500 t | 25.000 t |



purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)

VOC-CH (VOCV) : 66,09 %

VOC-EU (solvent) : 66,09 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : The Chemicals (Hazard Information and Packaging for Supply) Regulations 2002
Control of Substances Hazardous to Health Regulations 2002
The Management of Health and Safety at Work Regulations 1999
Health and Safety at Work Act 1974
Environmental Protection Act 1990 & Subsidiary Regulations

15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of H-Statements

| | |
|------|---|
| H225 | Highly flammable liquid and vapour. |
| H304 | May be fatal if swallowed and enters airways. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H335 | May cause respiratory irritation. |
| H336 | May cause drowsiness or dizziness. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H411 | Toxic to aquatic life with long lasting effects. |

Full text of other abbreviations

| | |
|-----------------|--------------------------|
| Aquatic Acute | Acute aquatic toxicity |
| Aquatic Chronic | Chronic aquatic toxicity |
| Asp. Tox. | Aspiration hazard |
| Eye Irrit. | Eye irritation |
| Flam. Liq. | Flammable liquids |
| Skin Irrit. | Skin irritation |
| Skin Sens. | Skin sensitisation |

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| | |
|---------|--|
| STOT SE | Specific target organ toxicity - single exposure |
| ADR | Accord européen relatif au transport international des marchandises Dangereuses par Route |
| CAS | Chemical Abstracts Service |
| DNEL | Derived no-effect level |
| EC50 | Half maximal effective concentration |
| GHS | Globally Harmonized System |
| IATA | International Air Transport Association |
| IMDG | International Maritime Code for Dangerous Goods |
| LD50 | Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals) |
| LC50 | Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period) |
| MARPOL | International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978 |
| OEL | Occupational Exposure Limit |
| PBT | Persistent, bioaccumulative and toxic |
| PNEC | Predicted no effect concentration |
| REACH | Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency |
| SVHC | Substances of Very High Concern |
| vPvB | Very persistent and very bioaccumulative |

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !